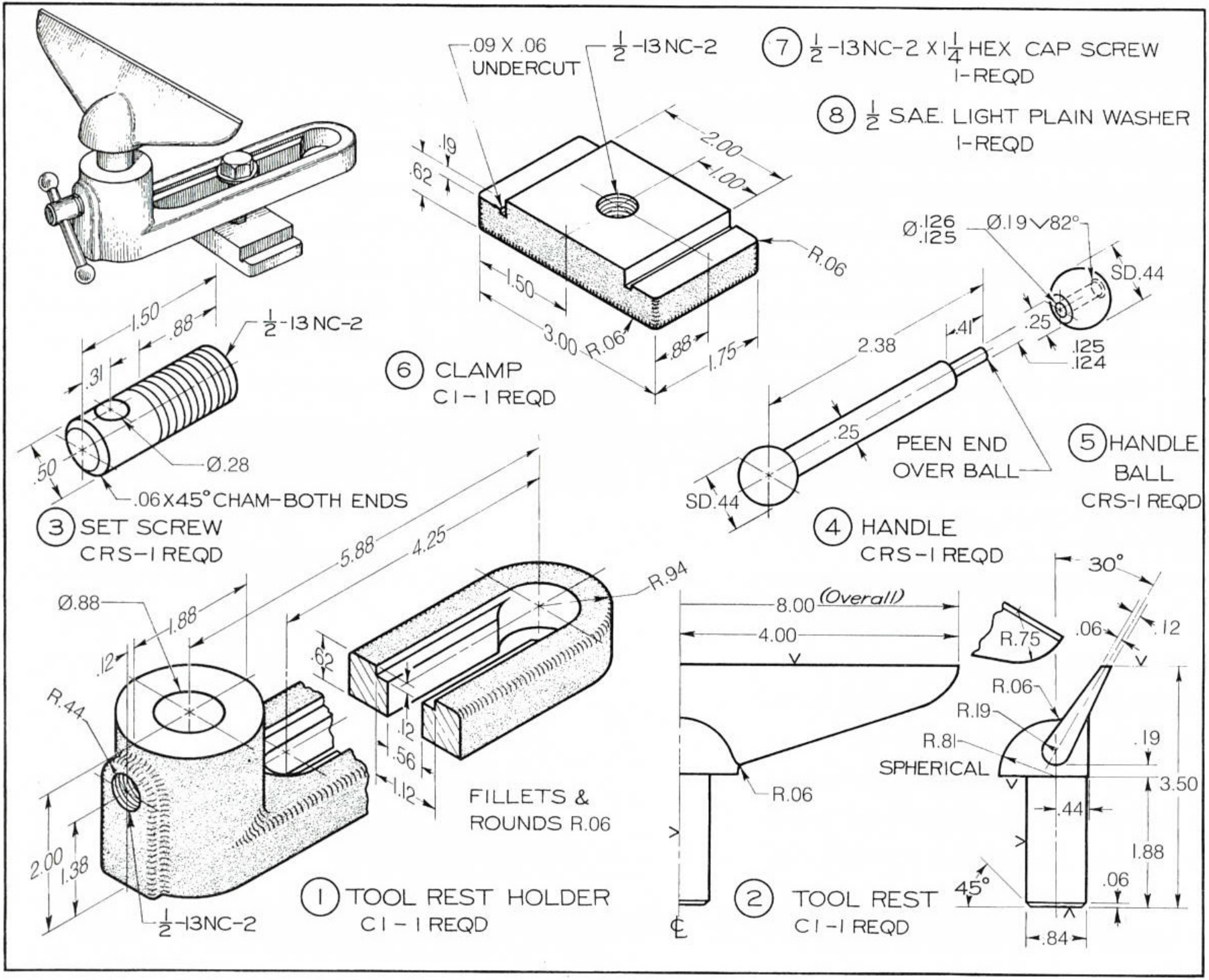

Fig. 16-27. Tool post.